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DALL-100-C-B-A
Job Sheet 203191



Part No: DALL-100-C-B-A

Job Qty: 1 pcs

Part Name: Dyneema® Long Line, 100 foot, 4,400lb safe load (2,000kg)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/19

Job Tracking No: RA714

Due Date: 11/13/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DWG DALL-### Rev D IPP Rev. A 19.04.23 New issue DP Verify DD/IPP Rev. B 19.05.15 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Small Fab - Issue SN	1 pcs	11/13/19	11/13/19	0.00	1.00	Small Fab - 1		
							Small Fab - 2		mk
							Small Fab - 3		
							Small Fab - 4		5230874
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
					.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		SP 19-11-13
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
110	QC 5	1 pcs	11/13/19	11/13/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		

Plex 11/12/19 8:51 AM Dart.Renwick.Jennifer

NC 11/13/19

Descriptions: **100** - 1-Pick DALL long line, 2-Engrave 1632T22 tags as per DWG sheet 2. 3-ASSEMBLED LANYARD LENGTH MUST BE 5" +/- 1". LANYARD MUST BE INSTALLED WITH ID TAG TO THE BASE OF THE THIMBLE AND PASS THROUGH THE ROPE STRANDS IN ORDER TO BE SECURED. BLUE JACKET (IF APPLICABLE) VELCRO NEED TO BE FASTENED OVER ASSEMBLED LANYARD AND ID TAG. THE ID TAG MUST NOT MOVE FREELY ONCE INSTALLED. 5-Attach tag using 90177A218 ring to zipper on -21 bag, place second tag in front pocket of -21 bag as per drawing sheet 2. 6-MACHINE ENGRAVE, OR DOT MARK, OR STAMP USING 0.25" STAMP, S/N ONTO EACH THIMBLE 7-COIL LONG LINE INTO BAG

110 - (QC5- Inspect part completeness to step on W/O)

130 - Identify as per dwg & Stock Location: _____

135 - Photocopy blue file CMM-T-0001 Rev B.

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
DALL-50-C-B-A	Dyneema® Long Line, 50 foot, 4,400lb safe load (2,000kg)	1 pcs (1 ea)	90-Small Fab - Issue SN	5192102
1632T22	Aluminum Tag 1" X 2" X 0.04" 78	4 Ea (4 ea)	100-Small Fab - 2 - B4B	200927
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (4 ea)	100-Small Fab - 2 - B4B	5215202
6820A12	Clear Heat Shrink Tape 3/4" Wide 66	.2080 ft (.208 ea)	100-Small Fab - 2 - B4B	---
90905A673	Split Ring, Ø1-1/16 OD x Ø15/16 ID x 1/8" 66	2 Ea (2 ea)	100-Small Fab - 2 - B4B	200934
CL-2-C	Lanyard Wire	1 ft (1 ea)	100-Small Fab - 2 - B4B	5192012
DALL-#-#-#-21	Dart Aerospace Bag	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5136150
D2182	shrinkwrap	5 (3" each)		F155050

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Small Fab - Issue SN	DALL-50-C-B-A	1	0	0
100-Small Fab - 2 - B4B	1632T22	4	57	0
	3896T31	4	602	0
	6820A12	0	294	0
	90905A673	2	22	0
	CL-2-C	1	988	0
	DALL-#-#-#-21	1	52	0

Part Specifications

Specifications could not be found.

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Inspection Sheet Complete RA714 Hawk

15242

DART Order #:

Part Number	Original Batch / Serial # / Ctl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
DALL-50-C-B-A	N/A Physically sent a DALL-100- C-B-A-1 (S182162)		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK		5192102	203191	Customer ordered a 50 foot long line and we sent them a 100 foot long line. (DALL-100-C-B- A) Place back into stock and re-packaged as per ppp.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: VM

Date: 20-Jun-19

Special return/Rework Instructions: